



GOODLUCK TRANSMISSION

SUGAR MILL CHAINS



产品目录 PRODUCT CATALOGUE

苏州股特来传动科技有限公司
SUZHOU GOODLUCK TRANSMISSION TECHNOLOGY CO., LTD.



企业简介

COMPANY PROFILE

GL professionally produces stainless steel chains, and certified with ISO9001:2015、ISO14001:2015 and GB/T9001-2016 quality system.

GL has strong team, providing competitive price、designed by CAD、good quality、on-time delivery、reassuring warranty and friendly service to America, Europe, South Asia, Africa and Astralia etc, we win more and more customers to purchase not only chains, but also many other power transmission parts, which conform to standard GB,ISO, DIN, JIS and ANSI standard, such as : SPROCKETS, PULLEYS, BUSHINGS, COUPLINGS etc.

Meeting customers' requests, devoting to make your working EASILY and EFFICIENTLY is what we working!

Under our sales net,we are warmly waiting for your joining us, go to win-win together!

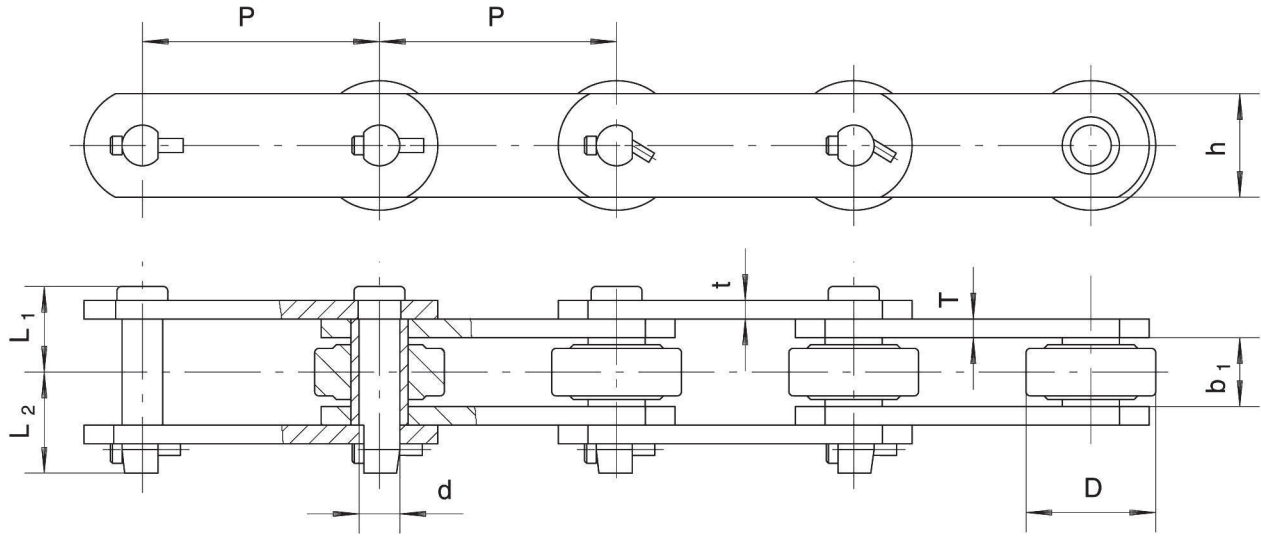
GL专业生产不锈钢链条,并通过了ISO9001:2015,ISO14001:2015和GB / T9001-2016质量体系认证,是中国链传动标准化技术委员会委员,也是中国机械通用零部件工业协会的会员单位。

GL拥有强大的销售团队,通过提供竞争力的价格、CAD的设计、满意的质量、准时的交货、令人放心的质量保证和友好服务,产品正从国内走向国外到美洲、欧洲、南亚、非洲和澳洲等。我们赢得了越来越多的客户,他们不仅向我们购买链条,而且扩展到许多其他GB, ISO, DIN, JIS 和ANSI标准下的传动产品,如:链轮、皮带轮、衬套、联轴器等。

我们致力于满足客户的要求,使您的工作更加轻松,更加高效。

在我们的销售网络下,我们正以满怀热情,期待您的加入,携手共赢!

直板型糖机链 Straight Sidebar Type Sugar Mill Chain

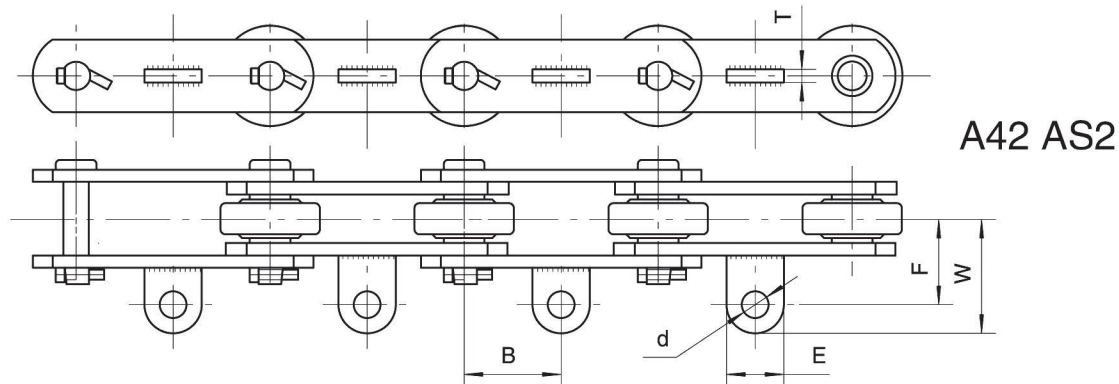


链号	节距	内节内宽	滚子外径	销轴			链板		最小抗拉强度	每米净重
Chain No.	Pitch	Width between inner plates	Roller diameter	Pin			Plate		Ultimate tensile strength	Weight per meter
	P	b _i (min)	D(max)	D	L ₁	L ₂	H	t/T	Q(min)	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
P77.5	77.5	36.7	31.7	16	39.5	47.5	38	8	188	10.3
0904	101.6	29.3	50.8	17.46	31.1	47.4	44.5	8	178.4	13.16
09060	152.4	37.7	69.85/76.2	18.9	45.2	49.1	50.8	9.5	250	17.2/18.36
09061	152.4	37.7	69.85	18.9	44.9	50.3	57.2	9.5	377.9	18.74
1796	152.4	37.8	69.85	22.23	44.2	52.9	57.2	9.5	444.5	18.5
			76.2							19.5
			73							19.2
09063	152.4	38	76.2	23.83	47.4	54.6	60.3	10.3	622.3	21.88
C09063	152.4	38	76.2	23.83	47.4	54.6	61.9	10.3	635	22.2
GC09063	152.4	38	76.2	23.8	46.7	56.3	63.5	10.3	600	23.67
SS996	152.4	38.1	69.85	19.05	46.83	51.6	50.8	9.5	311	17.55
DN2184	152.4	34.9	76.2	22.35	43.9	51.2	50.8	9.5	355.6	18.3
SS960	152.4	38.1	69.85	21.84	51.6	61.1	57.2	12.7	333.3	31.24
SS600	152.4	38.1	69.85	22.23	47.05	53	58.7	9.5	444.5	20.83
SS1131	152.4	38.1	76.2	19.05	46.83	51.6	50.8	9.5	208	18.6
SS1114	152.4	32.5	50.8	15.88	38.5	43.2	38.1	7.9	124.46	11.8
SS800	203.2	46.04	88.9	25.15	57.94	60.33	76.2	12.7	742.3	29.76
SS2315	228.6	43	76.2	22	49	58	9.5	63.5	274	27.23

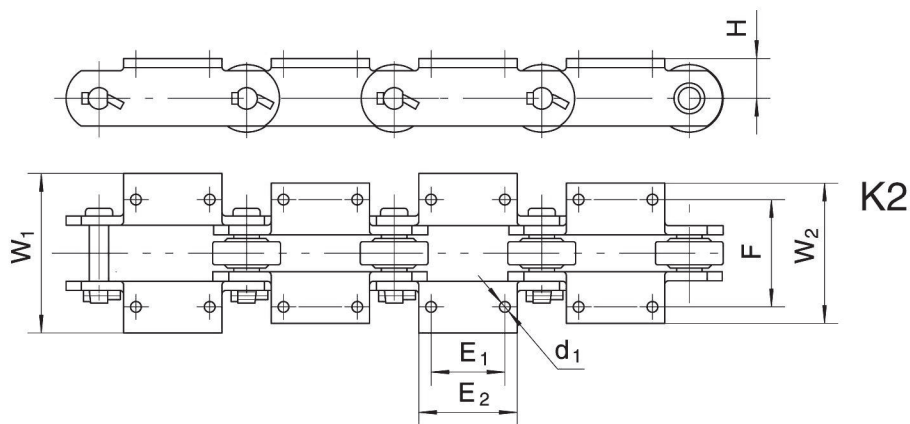
销轴与套筒有碳钢和马氏体不锈钢两种材质。

there are two kinds of materials for pin and bushing , which are Carbon steel and Martensite stainless steel.

直板型糖机链附件 Straight Sidebar Type Sugar Mill Chain Attachments

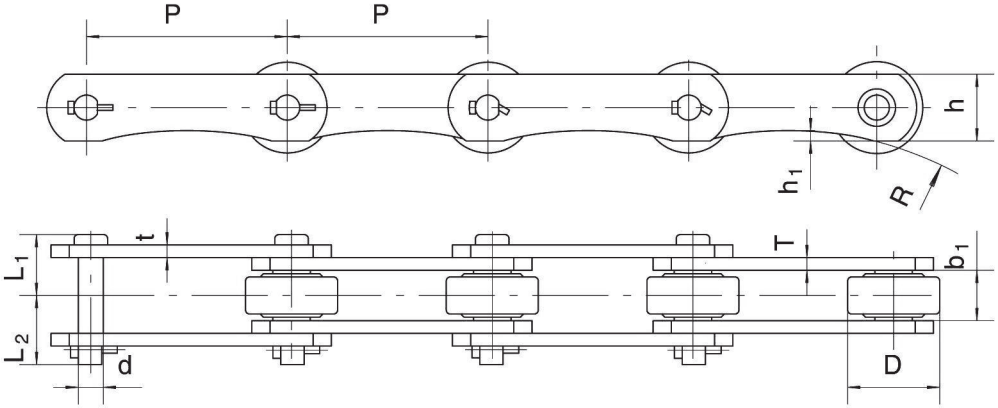


Chain No.	B	F	W	E	d	T
	mm	mm	mm	mm	mm	mm
09060	76.2	67	87.4	45	21	15
09061	76.2	67	87.4	45	21	15
1796	76.2	67	87.4	45	21	15
GC09063	76.2	63.5	83	45	20	15.3
SS1131	76.2	65.88	91.28	50.8	17.46	15.48
DN2184	76.2	66.7	92.1/88.74	50.8/44	21	15

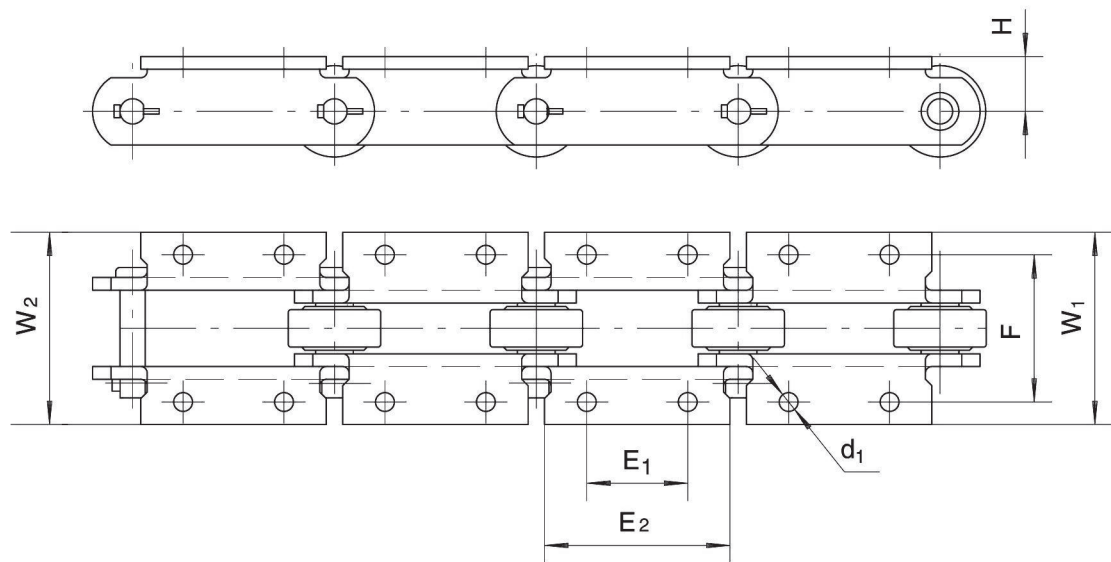


Chain No.	H	E1	E2	d ₁	F	W ₁	W ₂
	mm	mm	mm	mm	mm	mm	mm
0904	31.8	36.6	66.7	9.5	89	137.4	137.4
09060	41.3	76.2	114.3	13	111.1	171.5	151.1
09061	41.3	76.2	114.3	13	111.1	165.1	144.7
1796	41.3	76.2	114.3	11.1/13/14	111.1	165.1	144.7
C09063	44.5	76.2	114.3	14.3/12.7	111.1	165.1	143.1
SS996	41.4	76.2	139.7	12.7	111.25	152.4	152.4
SS1131	41.28	66.68	139.7	14.29	152.4	187.3	187.3
SS960	41.28	76.2	111.13	14.29	111.13	152.4	152.4
SS600	41.4	76.2	111.25	12.7	111.25	147.32	147.32
SS800	55.6	114.3	177.8	17.46	131.8	182.6	182.6

直板型糖机链附件 Straight Sidebar Type Sugar Mill Chain Attachments



链号	节距	内节内宽	滚子外径	销轴			链板				最小抗拉强度	每米净重
Chain No.	Pitch	Width between Inner plates	Roller diameter	Pin			Plate				Ultimate Tensile strength	Weight Per meter
	P	b ₁ (min)	D(max)	d	L 1	L2	h	h ₁	R	t/T	Q(min)	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
996	152.4	37.7	69.85	18.9	44.9	49.4	54	/	/	10	311	18.7
SS2124	152.4	40	69.8	19.05	46.1	53.6	52.9	6.8	266.7	9.5	229.8	18.03

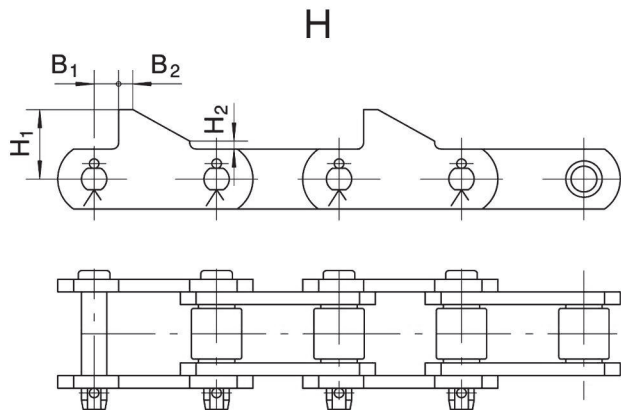


K2

Chain No.	H	E ₁	E ₂	d ₁	F	W ₁	W ₂
	mm	mm	mm	mm	mm	mm	mm
996	41.3	76.2	139.7	12.7	111.1	141.3	141.3

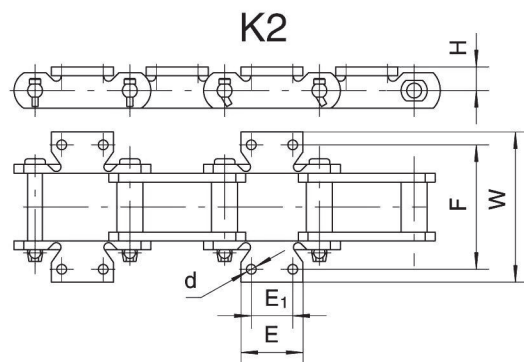
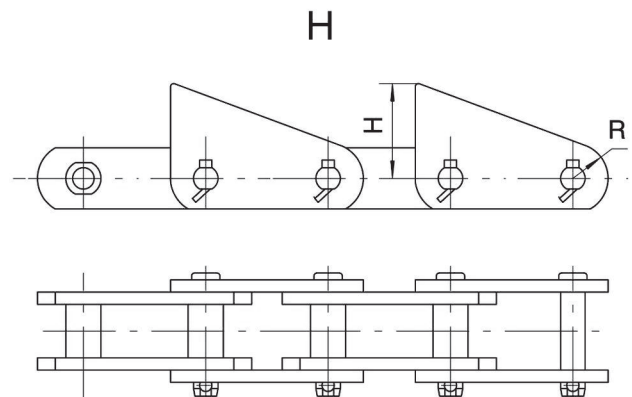
销轴与套筒有碳钢和马氏体不锈钢两种材质.
there are two kinds of materials for pin and bushing , which are Carbon steel and Martensite stainless steel.

直板型糖机链附件 Straight Sidebar Type Sugar Mill Chain Attachments

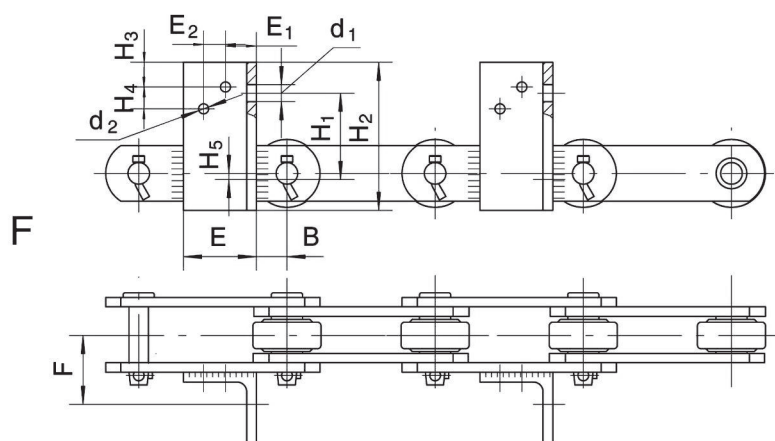


Att No	Chain No.	H ₁	H ₂	B ₁	B ₂
		mm	mm	mm	mm
H	P77.5	44	5	16.25	9

Att No	Chain No.	H	R
		mm	mm
H	P80	62	23

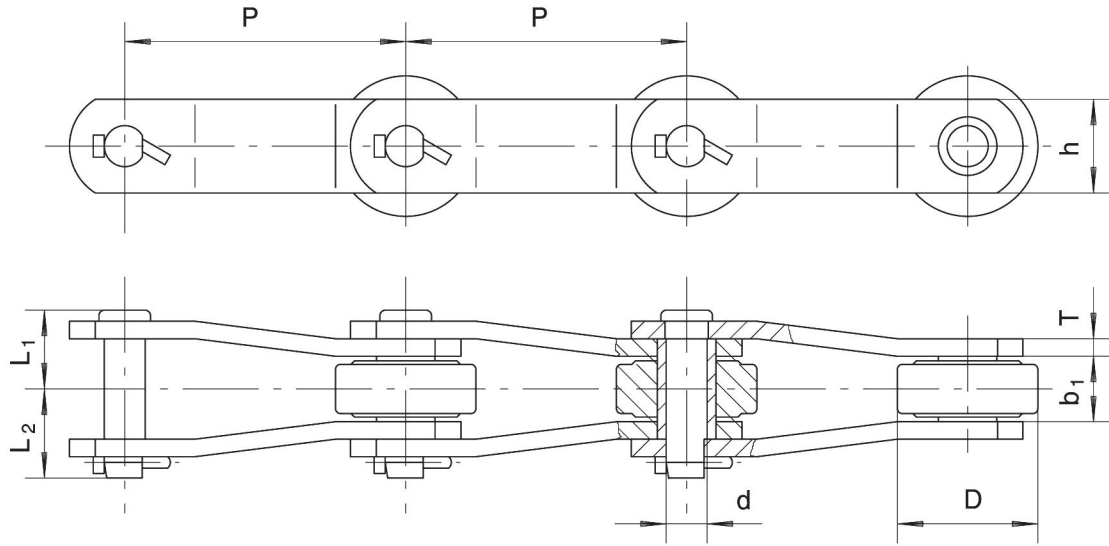


Att No	Chain No.	F	W	H	E	E ₁	d ₁ (min)
		mm	mm	mm	mm	mm	mm
K2	SS188	106.4	131.6	20.6	54.6	31.8	8
	SS131	104.6	157.0	25.4	73.9	38.1	13.1
	SS102B	134.9	162.8	25.4	66.5	44.45	10.4
	S111	158.8	210.8	38.1	92.7	58.7	13.0
	SS110	134.8	170	25.4	75	44.45	10.4



Att No	Chain No.	B	F	H ₁	H ₂	H ₃	H ₄	H ₅	E	E ₁	E ₂	d ₁	d ₂
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
F	C09063	31.4	73.5	88.9	152.4	25.4	22.5	6.35	75	31.8	22.5	17.5	13.1

弯板型糖机链 Cranked Sidebar Type Sugar Mill Chain

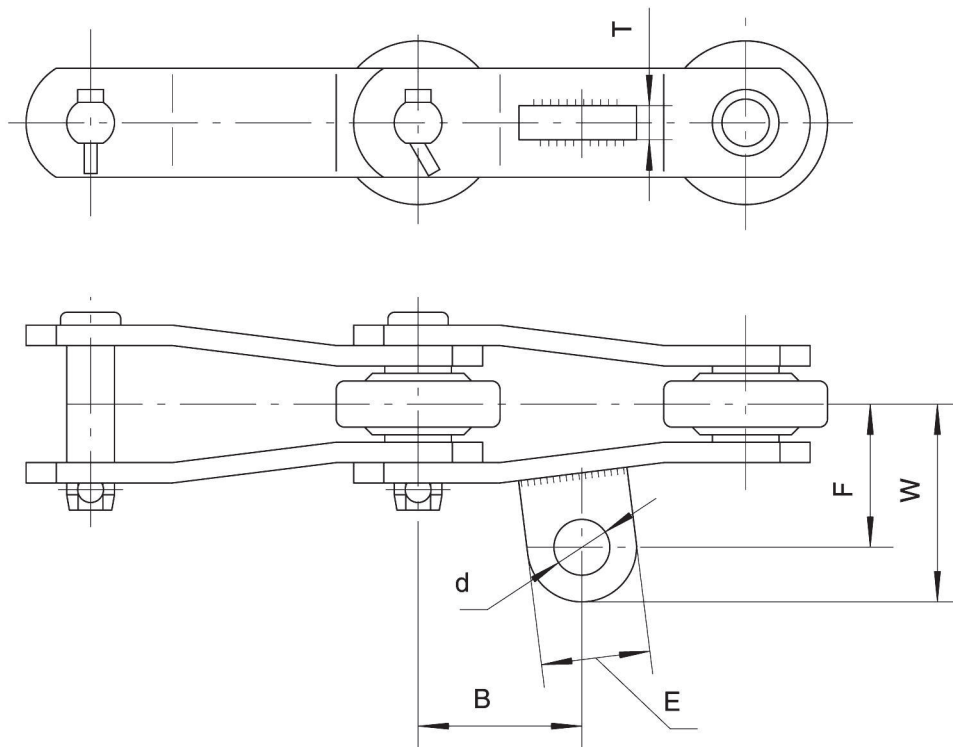


链号	节距	窄端内宽	滚子外径	销轴			链板		最小抗拉强度	每米净重
Chain No.	Pitch	Inside diameter	Roller diameter	Pin			Plate		Ultimate tensile strength	Weight Per meter
	P	b ₁ (min)	D(max)	d	L ₁	L ₂	h	T	Q(min)	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
CR09060	152.4	38.2	69.9	18.9	45	53	50.8	9.5	303.8	17.5
CR09063	152.4	38	76.2	23.83	47.1	54.9	60.3	10.3	622.3	21.83
CR1796	152.4	37.8	69.85/76.2	22.23	44.2	52.9	57.2	9.5	444.5	18.59/21.3
D2184	152.4	34.9	76.2	22.23	43.9	51.2	50.8	9.5	355.6	17.7
PB2184	152.4	36	76.2	22.23	45.4	52.8	52	10	396	19.31
SS800	203.2	46.1	88.9	25.4	59.9	69.1	75	12.7	750	30.58
8184	203.2	45.9	88.9	25.4	59.7	65.8	69.9	12.7	742.4	29.2
2284	228.6	36.9	90	25.4	45.4	53	65	10	420	21.88
2284H	228.6	36.9	90	25.4	49.5	57.2	65	12	510	24.7
22840	228.6	46	99	32	62.7	72.7	86	15	884	40.21
XM228.6V2	228.6	36.9	89	25.4	47.9	55.1	65	10	512	22.772
SS1113	102.6	37.5	50.8	17.5	38	45	38.1	6.3	93.1	13.2
SS1125	101.6	32.6	50.8	17.4	38	45	44.5	7.9	152.9	14.3
SS1130	152.4	37.6	63.5	19.05	38.5	45.6	50.8	6.4	137	12.8

销轴与套筒有碳钢和马氏体不锈钢两种材质。

there are two kinds of materials for pin and bushing , which are Carbon steel and Martensite stainless steel.

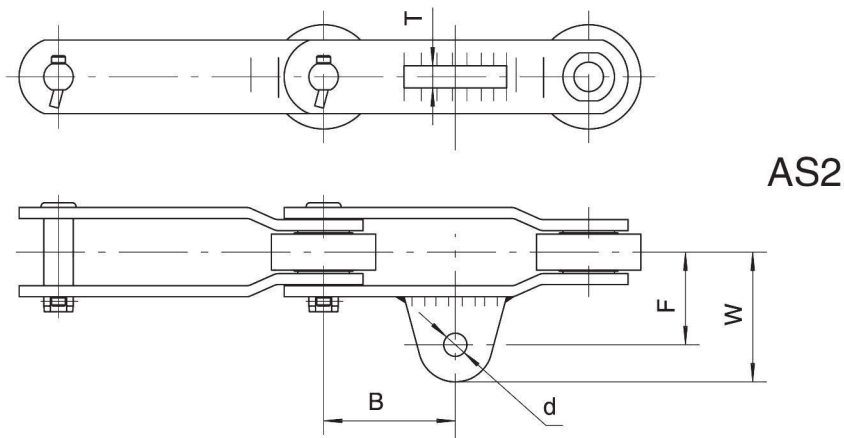
弯板型糖机链附件 Cranked Sidebar Type Sugar Mill Chain Attachments



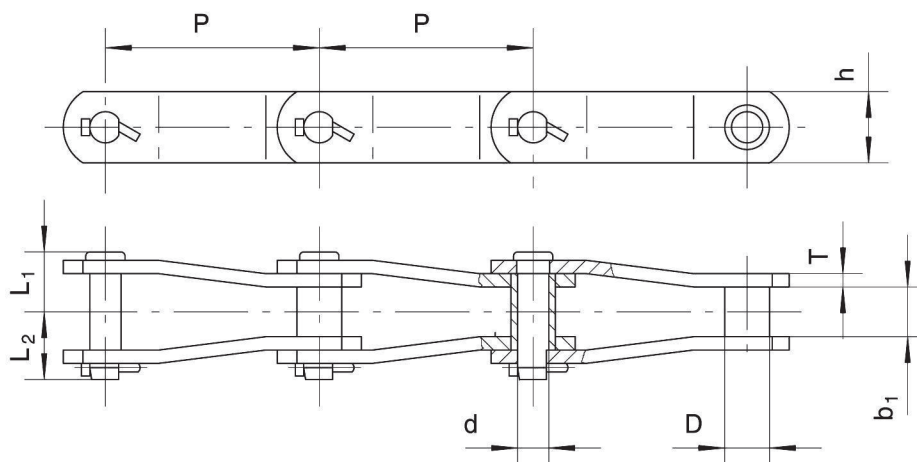
A42(AS2)

Attach No.	Chain No	B	F	W	E	d	T
		mm	mm	mm	mm	mm	mm
A42	CR09060	76.2	63.5	83.5	44	20	15.5
	CR1796	76.2	66.9	89.5	45	21	15
	CR09063	76.2	74.6	99.6	50	20.64	15
	D2184	76.2	66.78	92.1/88.7	50.8/44	21	15
	D2184B	76.2	66.7	88.7	44	21	15
	PB 2184	76.2	66.7	92.4	55	17	15
	8184	101.6	81.8	107.2	50.8	19.8	15
	SP2184S	76.2	71.7	97.1	50.8	16	15
	SS1130	76.2	67	82.6	44.5	16.7	16
	22840	120	97	122	50	21	15
	SS1113	50.8	60.3	80.3	49.5	16.8	13.5
	SS1124	50.8	50.8	68.3	35	11	10.3
	SS1125	50.8	54	72.3	42	16.7	12.7
	SS800	101.6	81.7	107.1	68	17	15.5

弯板型糖机链附件 Cranked Sidebar Type Sugar Mill Chain Attachments

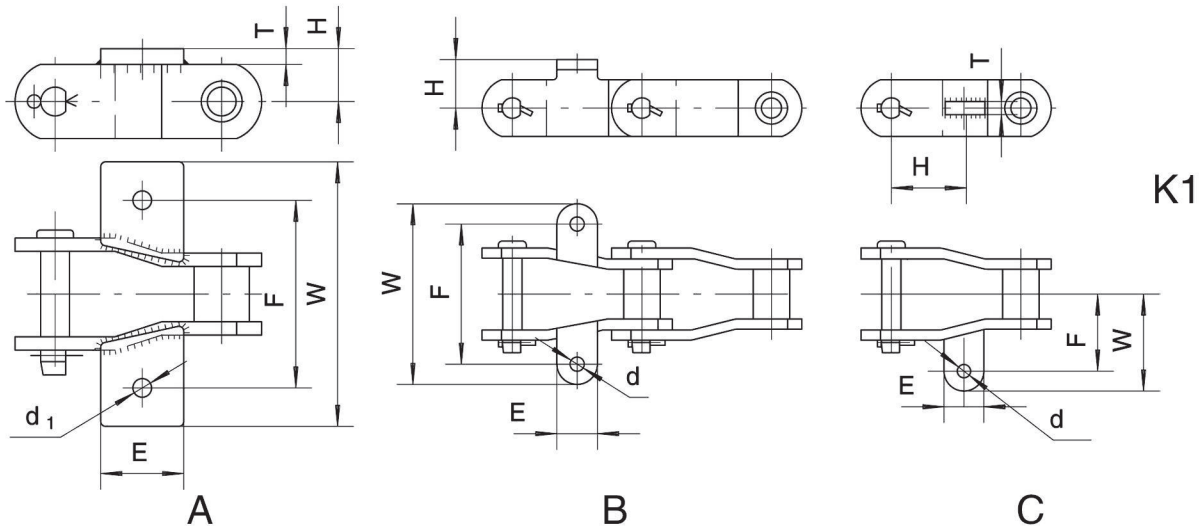


Attach No.	Chain No.	B	F	W	d	T
		mm	mm	mm	mm	mm
AS2	2284	95	80	112	21	16
	2284H	95	80	112	21	16
	P228.6-R90 × 37.1	113.6	80	112	21	19
	P228.6-R98 × 12.7	114.3	97	127	21	16/19
	XM228.6V2	95	80	112	21	20

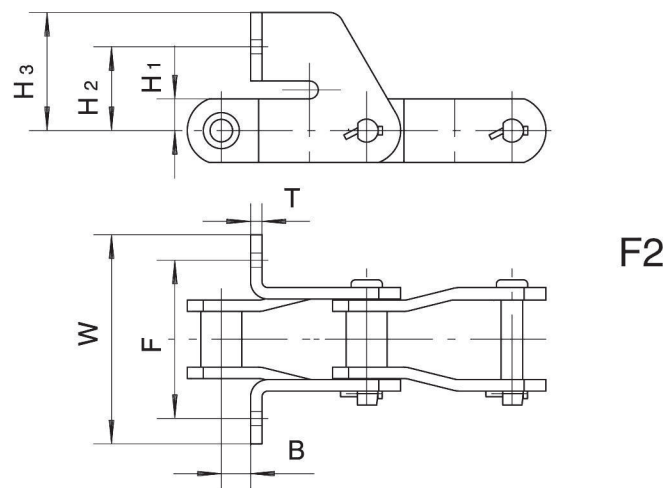


链号	节距	窄端内宽	套筒外径	销轴			链板		最小抗拉强度	每米净重
Chain No.	Pitch	Inside diameter	Bush diameter	Pin			Plate		Ultimate Tensile strength	Weight Per meter
	P	b _i (min)	D(max)	d	L ₁	L ₂	h	T	Q(min)	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
SS100D	100	33.27	33.27	17.27	38.4	48.6	44.5	8	200	10.47
B5094	101.6	39.8	36.5	15.77	43.3	46.1	44.45	8	180	11.36
SS4103	77.98	25.4	31.75	19.05	42.4	49.8	38.1	11.2	97.8	13.14
SS0340	101.6	41.3	36.5	15.88	45.1	49.2	44.5	8	142	10.9
SS2103	77.98	35.05	31.75	19.05	37.1	42.4	38.1	6.4	128.7	9.42
SS488	66.27	19.05	22.35	11.18	30.2	47.5	25.4	7.9	48.9	6.04

弯板型糖机链附件 Cranked Sidebar Type Sugar Mill Chain Attachments

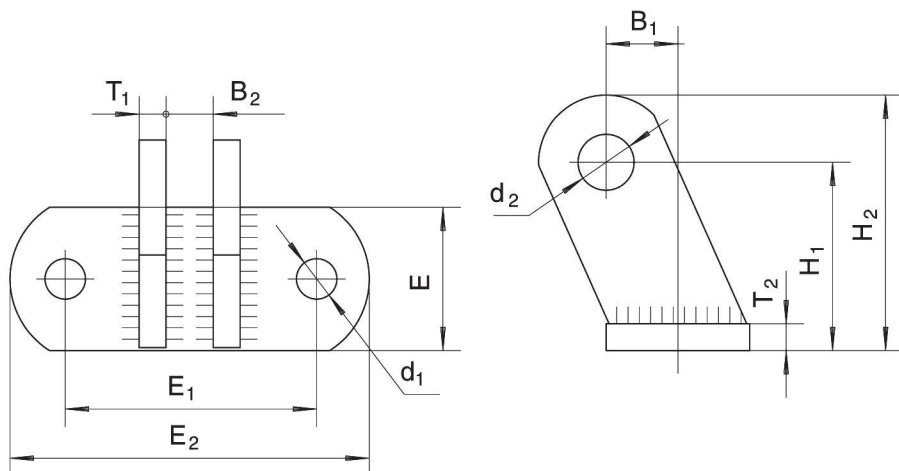


Attach.No.	Chain No.	Type	F	W	E	d	T	H
			mm	mm	mm	mm	mm	mm
K1	SS100D	A	112.78	159	50	11.2	9.5	31.75
	B5094	B	111.2	143	31.8	11.12	8	38.1
	SS0340	B	111.2	143	31.8	11.12	7.9	38
	SS488	B	96.8	128.6	28.6	7	6.3	21.4
A22	SS488	C	48.4	64.3	28.4	7.2	9.5	33.13
A42	SS0340	C	63.5	79.4	38.1	12.7	9.4	50.8



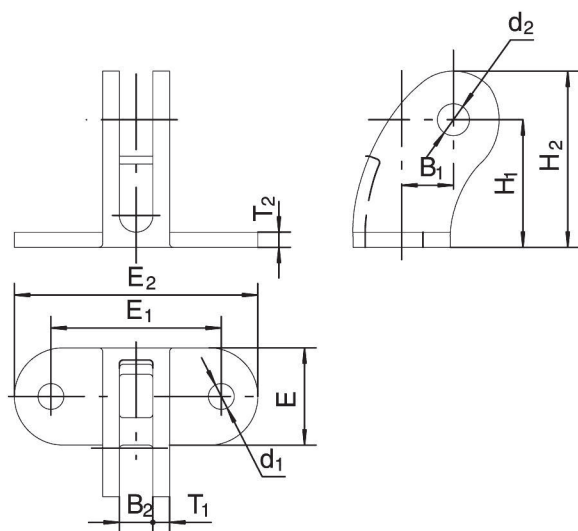
Attach.No.	Chain No.	F	W	B	T	H1	H2	H3
		mm	mm	mm	mm	mm	mm	mm
F2	SS488	51.6	74.7	39.6	7.9	12.7	35	50.8
	SS4103	62	76.2	11.2	11.2	19.05	51.3	66.8
	SS2103	88.9	124	16	6.4	19.05	53.1	69.85

弯板型糖机链附件 Cranked Sidebar Type Sugar Mill Chain Attachments



Welding Type

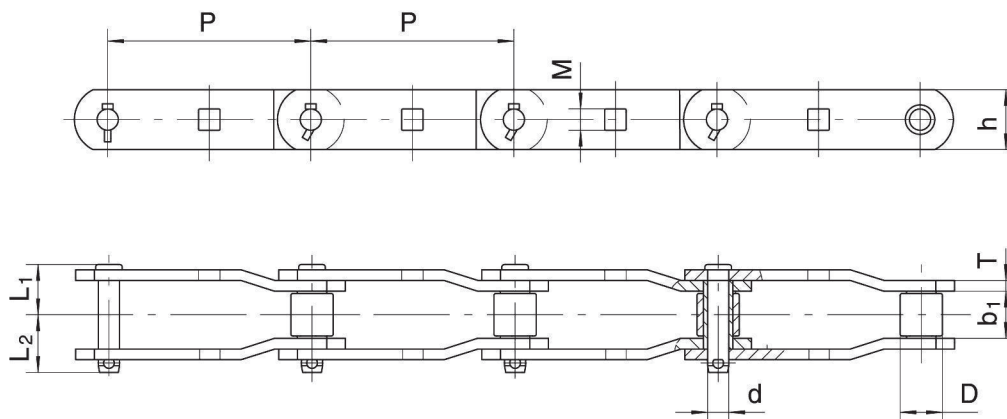
附件号	E	E ₁	E ₂	B ₁	B ₂	T ₁	T ₂	H ₁	H ₂	d ₁	d ₂
1W	50.8	82.6	114.3	22.17	16.7	9.5	9.5	35	55.5	14.3	21
2W	50.8	88.9	127	25.4	16.8	9.5	9.5	66.8	90.6	13/14.2	20.8
3W	50.8	88.9	127	25.4	17.8	9.5	9.5	66.8	90.6	14.2	16.8
4W	50.8	88.9	127	25.4	16.8	9.5	9.5	66.8	90.6	14.2	19.8



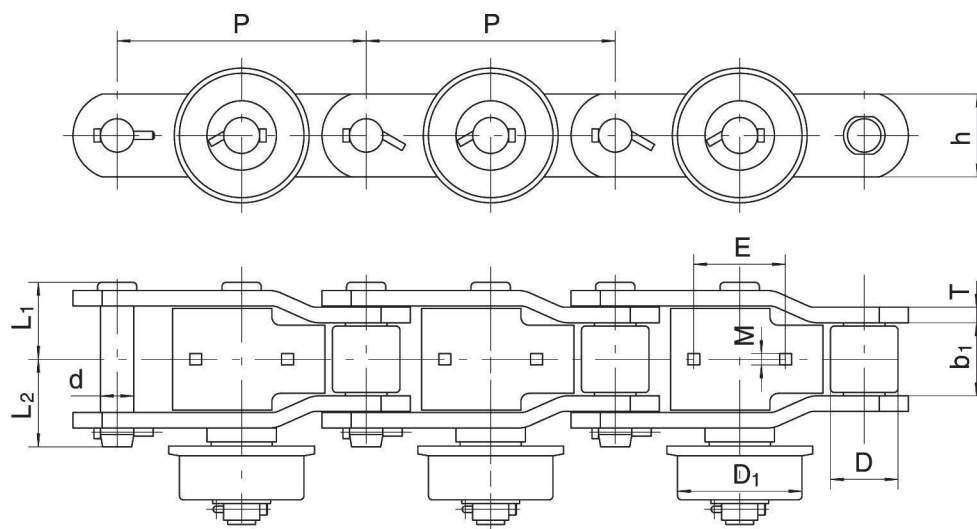
Casting Type

附件号	E	E ₁	E ₂	B ₁	B ₂	T ₁	T ₂	H ₁	H ₂	d ₁	d ₂
1C	50.8	82.5	114.3	22	16	9.5	9.5	35.1	60.1	12.7	21
2C	50.8	89	127	22	16	9.5	9.5	67	93	12.7	21
3C	52.4	89	127.5	26.92	16	9.55	8.4	66.8	92.8	13.2	16.5
4C	50.8	82.6	115	25.4	17	9.5	7.9	34.9	54.7	14.5	19

弯板型糖机链附件 Cranked Sidebar Type Sugar Mill Chain Attachments



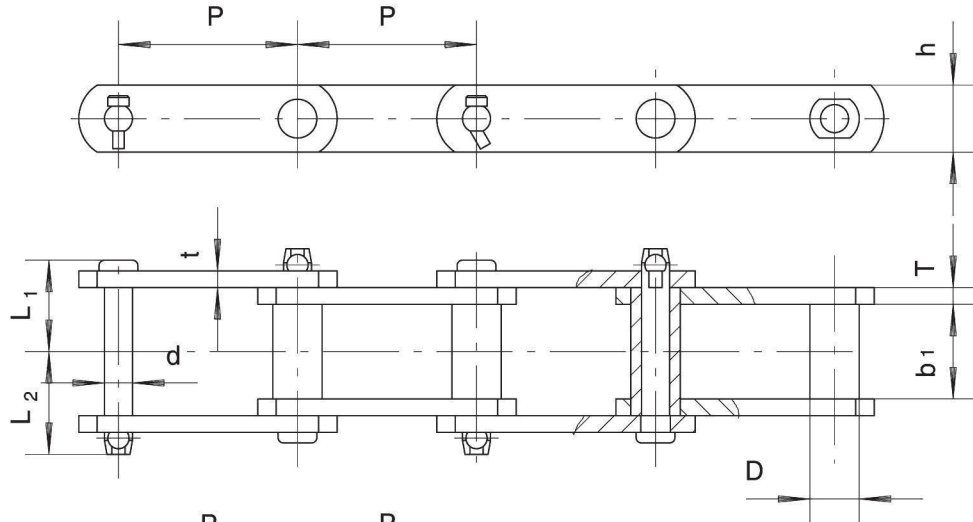
链号	节距	内节内宽	滚子外径	销轴			链板			最小抗拉强度	每米净重
Chain No.	Pitch	Width betwiin sidebars	Roller diameter	Pin			Plate			Ultimate tensile strength	Weight per meter
	P	b ₁ (min)	D(max)	d	L ₁	L ₂	h	T	M	Q(min)	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
C2614	304.8	69.85	63.5	31.75	78.5	84.5	88.9	15.9		1000	33.68



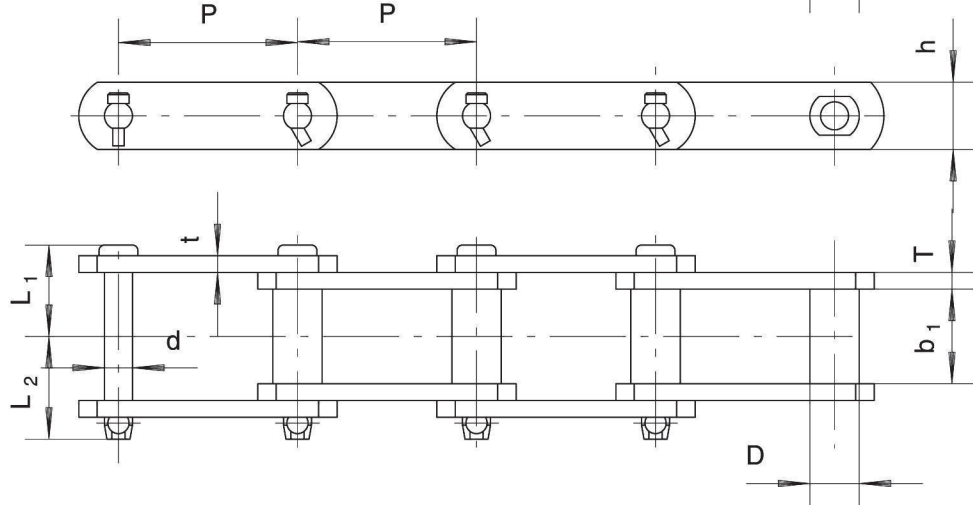
链号	节距	内节内宽	滚子外径	销轴			链板				最小抗拉强度	每米净重
Chain No.	Pitch	Width betwiin sidebars	Roller diameter	Pin			Plate				Ultimate Tensile strength	Weight Per meter
	P	b ₁ (min)	D(max)	d	L ₁	L ₂	h	T	M	E	Q(min)	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
C2648	304.8	92.1	82.55	40.89	98	104.5	88.9	19.05	20.6	127	1350	105.6

套筒式糖机链 Bush Type Sugar Mill Chain

TYPE A

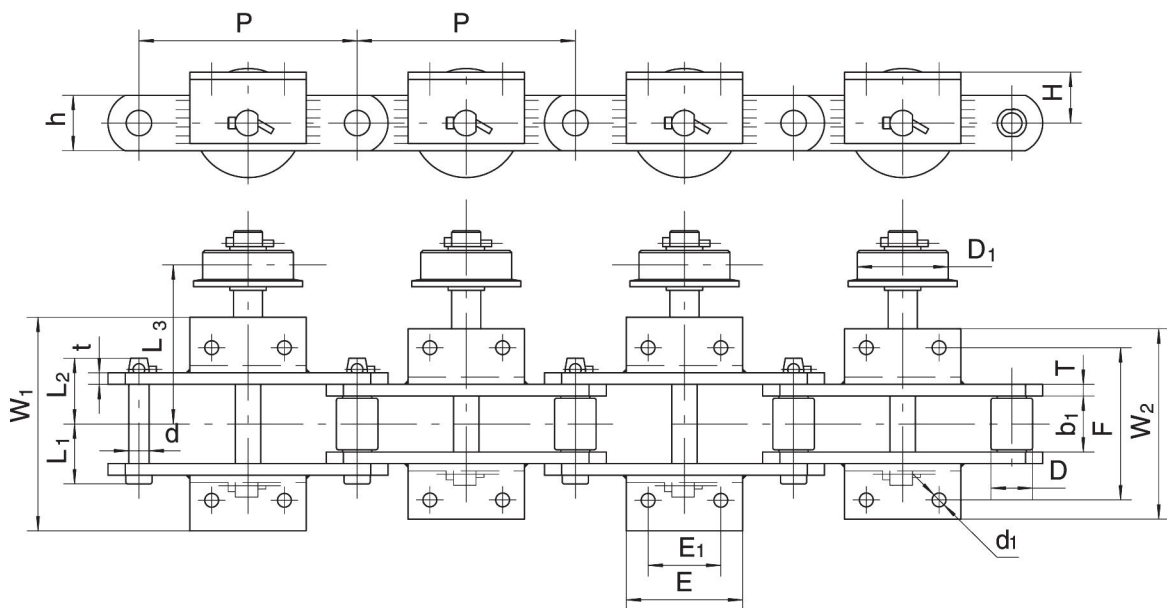


TYPE B



链号	节距	内节内宽	套筒外径	销轴				链板		最小抗拉强度	每米净重
Chain No.	Pitch	Width between Inner plates	Bush diameter	Pin				Plate		Ultimate Tensile strength	Weight Per meter
	P	$b_1(\text{min})$	$D(\text{max})$	d	L_1	L_2	Type	h	t/T	$Q(\text{min})$	q
	mm	mm	mm	mm	mm	mm		mm	mm	kN	kg/m
SS188	66.27	26.8	22.23	12.7	30.6	34.2	A	28.6	6.4	111.1	5.7
SS131	78.1	32.4	31.75	15.88	41.8	44.9	A	38.1	9.5	177.8	11.62
P80	80	35	23	16	38.9	44.6	B	40	8	240	9.34
SS102B	101.6	53.7	25.4	15.88	52.5	58.1	A	38.1	9.5	177.9	10.37
S111	120.9	63.2	36.6	19.05	57.9	63.6	B	52.3	9.7	214	16.4
SS110	152.4	53.85	31.75	15.88	52.5	58	A	38.1	9.5	177.8	9.54

外置滚轮式糖机链 Sugar Mill Chain with Side Roller



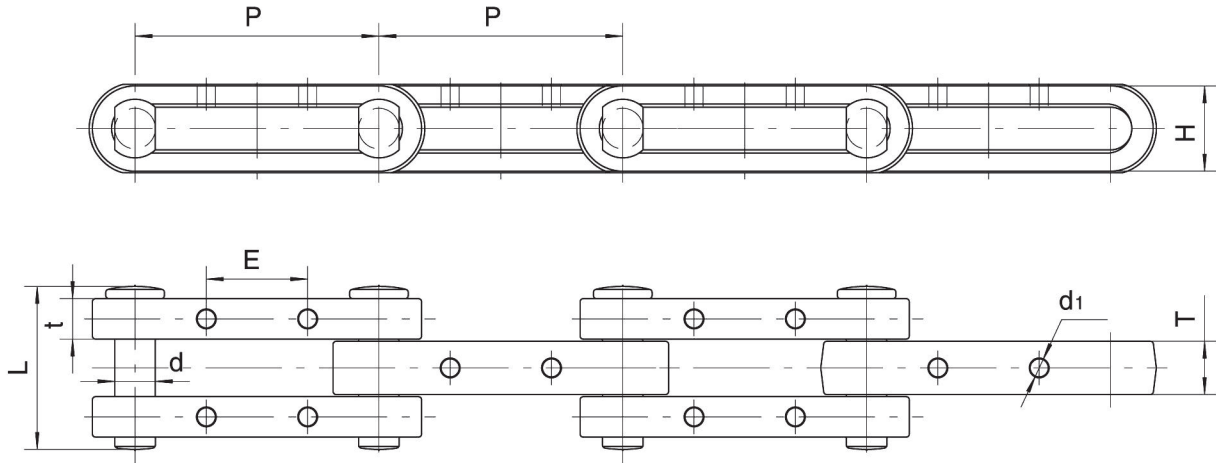
链号	节距	内节内宽	滚子外径		销轴			链板		最小抗拉强度
Chain No.	Pitch	Width between inner plates	Roller diameter		Pin			Plate		Ultimate Tensile strength
	P	b ₁ (min)	D	D ₁	d	L ₁	L ₂	h	t/T	Fu(min)
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
HR30054S	300	77	57.15	125	28	81.7	89	76.2	16	670
HR30055S	300	77	57.15	125	28	81.7	89	76.2	16	670

H	F	L ₃	W ₁	W ₂	E ₁	E	d ₁
mm	mm	mm	mm	mm	mm	mm	mm
70	210	219	293.4	259.5	100	160	19
70	210	219	394	259.5	100	160	16

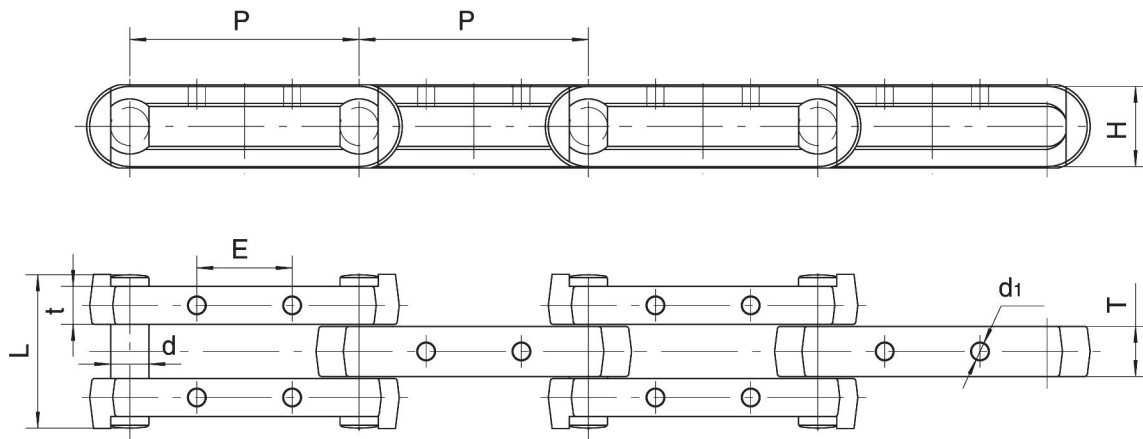
销轴与套筒有碳钢和马氏体不锈钢两种材质。

there are two kinds of materials for pin and bushing , which are Carbon steel and Martensite stainless steel.

O型锻造链 Loop Chain

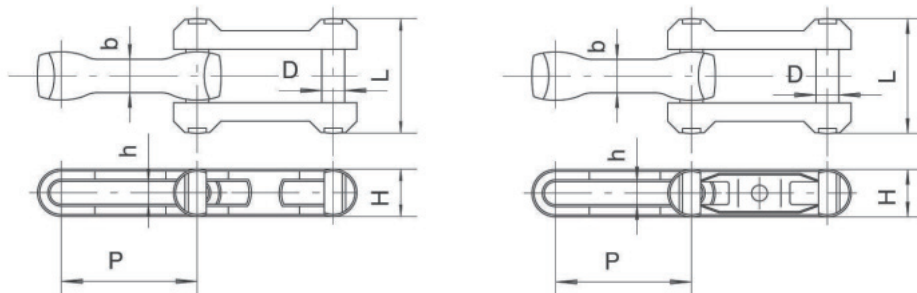


链号	节距	销轴		链板					最小抗拉强度	每米净重
Chain No.	Pitch	Pin		Sidebar					Ultimate tensile strength	Weight per meter
	p	d	L	H	t	T	d1	E	Q(min)	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
DJ-215	152.4	39	158	77.8	38.1	50.8	17	76.2	1120	56.8
3850A	228.6	39	152	80	38	50	17	95	1000	32.05
3850B	228.6	39	132	80	40	50	17	95	1000	32.4
5075	228.6	39	201	83	50	75	17	95	1000	48.5



链号	节距	销轴		链板					最小抗拉强度	每米净重
Chain No	Pitch	Pin		Sidebar					Ultimate tensile strength	Weight per meter
	p	d	L	H	t	T	d1	E	Q(min)	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
GPB152.4	152.4	30	153	63	38	50	16	76	900	34.1
KBJT152.4	152.4	39	158	72	38	50.8	17	50.8	1186.6	40.17
HG152.4	152.4	39	155	72	38	50.8	17	68	1186.6	39.95

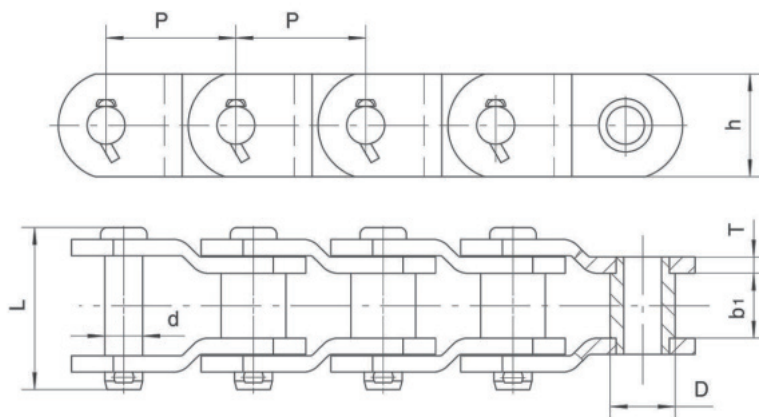
模锻易拆链 Drop forged Rivetless Chains



链号	节距	平均拉伸强度		销轴		链板			每米净重
Chain No.	Average pitch	Average ultimate strength		Pin		Sidebar			Average mass
		Not heat treated	Heat treated	Overall Width	Pin dia.	Width of inner link	Height	Length of opening	Kg/m
				L	D	b	H	h	
X458	102.4	/	21800	55.7	16	25.2	35.7	17.3	4.35
X678	153.2	/	38500	77	22	31.8	50.8	25.4	3.03
468	102.4	17200	31800	81	19.1	28.6	47.6	22.2	3.1
678	153.2	18100	32700	77	22	20.6	50.8	25.4	3
698	153.2	45400	59000	95.3	28.6	25.4	68.3	31.8	18.1

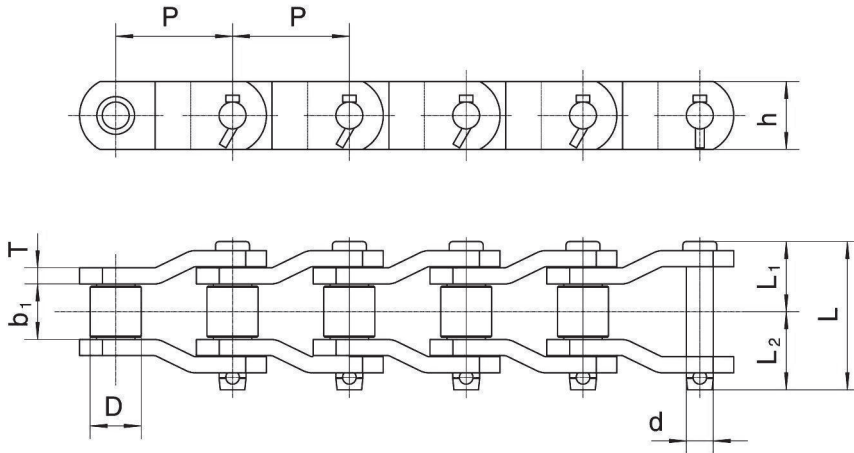
重载传动用弯板套筒链

Heavy-Duty Cranked-Sidebar Transmission Bush Chains



链号	节距	窄端内宽	套筒外径	链板		销轴		最小抗拉强度	许用工作载荷	每米净重
Chain No.	Pitch	Inside width at narrow end	Bush diameter	Sidebars		Pin		Ultimate tensile strength	Rated working load	Weight Per meter
	P	b1(min)	D(max)	h	t	d	L	Q(min)	kN	q
	mm	mm	mm	mm	mm	mm	mm	kN		kg/m
850	152.4	57.15	50.8	82.6	16	33.27	157	634.7	45.3	36.6
6066	152.4	75.8	76.2	120.7	19.05	44.45	184	1778	124.5	81.3
886	177.8	68.33	66.68	101.6	19.05	41.07	172.2	1300	84.5	60.2

重载传动用弯板链 Heavy-Duty Cranked-Saidebar Roller Chains



Properties

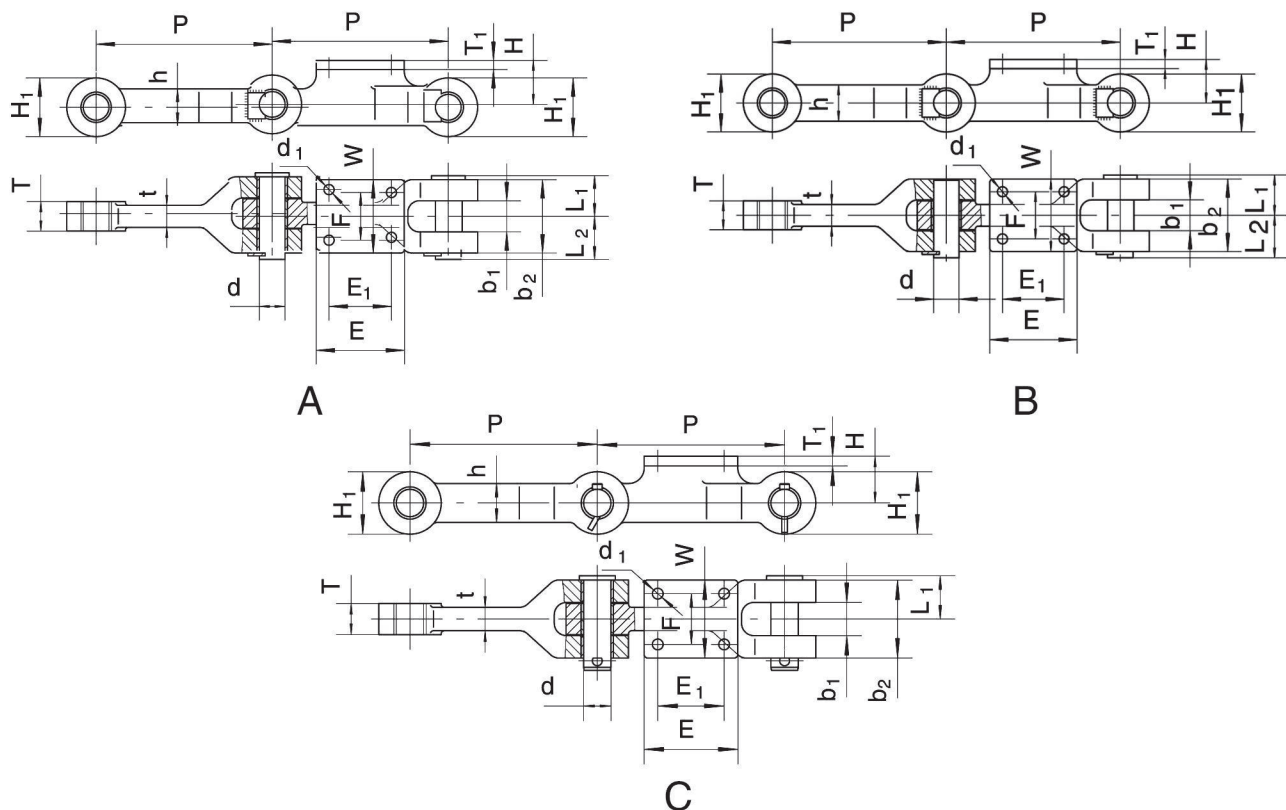
TH Thru-Hardenened

CARB Carburized

SIH electively Induction
Hardened

链号	节距	窄端内宽	滚子外径		链板		销轴				最小抗拉强度	每米净重
Chain No.	Pitch	Inside width at narrow end	Roller		Sidebars		Pin				Ultimate tensile strength	Weight Per meter
	P	b 1(min)	D(max)	Properties	h	T	d	L1	L2	Properties	Q(min)	q
	mm	mm	mm		mm	mm	mm	mm	mm		kN	kg/m
EXS2065	50.8	31.75	28.7		41.4	7.9	14.99	38.4	42.9		288.9	11.3
2010	63.5	37.9	31.75	CARB	44.5	8	15.88	41.9	46.2	TH	254	13.1
MXS882	66.27	28.7	22.1		28.7	6.4	11.18	32.8	36.3		124.5	5.36
3067	77.9	39	41.4	TH	50.8	9.5	19.05	46.1	53.5	TH	300	17.9
1568	77.9	38.61	41.27	TH	57.2	9.5	19.05	46.1	52.5	SIH	360	20.2
API3P	78.1	37.5	31.75	TH	39.6	9.5	16.5	45.5	50.9	TH	330	12.8
1037	78.1	36.83	31.75	TH	44.45	9.5	16.51	44.9	49.3	TH	270	13.9
1190EXX	78.1	37.5	31.75	TH	44.45	9.5	16.5	45.5	50.9	TH	330	13.3
1030	78.1	36.83	32	CARB	38.1	8	15.75	41.4	46.8	TH	109	10.4
E238R	88.9	36.83	44.45	TH	57.2	12.7	22.23	52.65	54.65	SIH	666.75	22.9
2814	88.9	38.1	44.45	TH	60.5	12.7	22.23	53.6	62	TH	516	25.3
1664A	101.6	56.06	57.15		82.55	14.2	30.18	65.2	75		1111	42.55
6214	101.6	68.66	57.15	TH	69.85	12.7	31.55	68	76.9	SIH	480	37.6
API4P	103.2	50.8	44.45	TH	57.2	12.7	22.23	60.2	67.5	TH	666.8	23.8
1240	103.2	48	44.45	TH	50.8	12.7	22.1	58.1	65.9	SIH	209	21.4
1244	103.2	48	44.45	TH	54	12.7	22.1	58.1	67.5	SIH	400	22.4
E4073	103.45	48.8	45.21	TH	60.3	14.3	25.4	62.8	70.3	TH	755.7	27.8
1245	103.45	47.63	45.23	SIH	60.3	14.3	23.8	62.9	71.4	TH	560	28.4
3315				TH								
4522	114.3	52.3	57.15	TH	79.2	14.3	27.94	63.8	72.2	TH	760	38.1
635	114.3	50.8	57.15	TH	76.2	14.3	27.94	62.6	71.7	SIH	740	37.4
4523	118.11	52.3	57.15	TH	82.6	16	27.94	67.2	75.6	TH	850	41.9
1605AAA	127	65	63.5		88.9	19.05	34.93	80.1	89.5		1466	59.2
EXS5027	127	69.4	63.5	TH	88.9	15.9	31.75	78.5	84.5	TH	1156	51.3
1207	127	68.25	63.5	TH	88.9	15.9	31.55	74.1	78.1	SIH	990	51.18
EXS6042	152.4	77.8	76.2		101.6	19.05	38.1	86.5	98.6		1866	69.03
4824	152.4	74.6	76.2	TH	101.6	19.05	37.9	85.2	97	SIH	1400	69.1

精密铸造糖机链及附件 Precision Casting Type Sugar Mill Chains-Attachments



链号	节距	销轴				链板					最小抗拉强度
Chain No.	Pitch	Pin				Sidebar					Ultimate tensile strength
	p	d	L ₁	L ₂	Type	b ₁	b ₂	t	T	h	Fu(min)
	mm	mm	mm	mm		mm	mm	mm	mm	mm	kN
P200	200	38.5	52	58	A	42	92	20	40	75	622.3
P203.2	203.2	38.5	52	58	A	42	92	20.5	40	75	622.3
P228.6	228.6	32	51	69	B	48	102	35	45	50.8	500
P304.8A	304.8	44.5	70.5	75.5	A/C	54	127	38.1	50.8	63.5	880
P304.8B	304.8	44.5	63.5	81.5	B/C	54	127	38.1	50.8	63.5	880

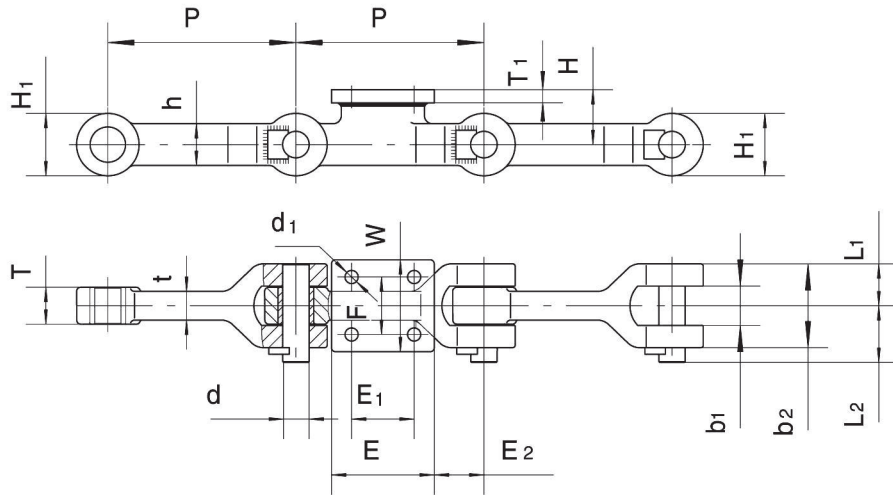
H	H ₁	F	W	T ₁	E ₁	E	d ₁
mm	mm	mm	mm	mm	mm	mm	mm
81.5	75	56	92	16	50	100	17
81.5	75	56.2	92	16.5	50	100	17
66.8	76	70	112	16	76	125	16
76.2	101.6	82.6	127	16	108	152.5	17.5
76.2	101.6	82.6	127	16	108	152.4	17.5

销轴型号为A的链节，两个节距孔内均有衬套，销轴型号为B的链节，仅窄端节距孔内有衬套。

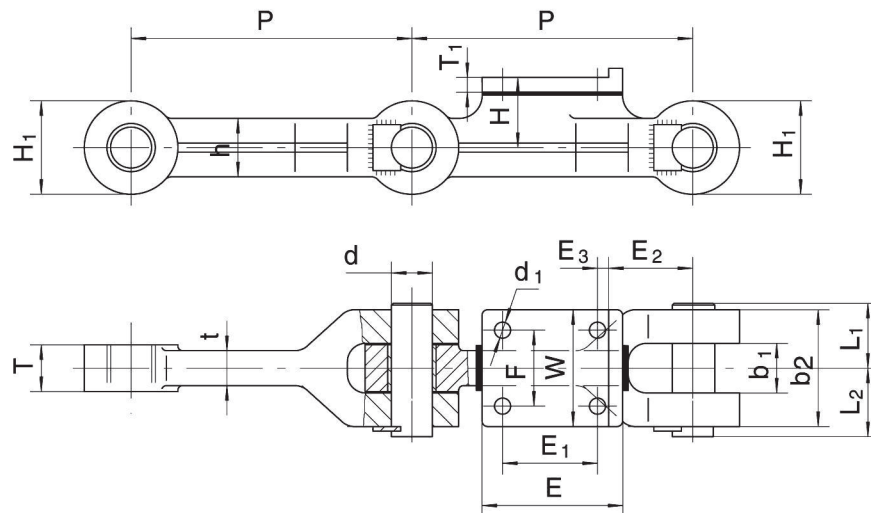
The link of type A pin:two pitch holes all have bushs,and the lind of type B pin:only narrow hole have bush.

铸造糖机链及附件 Casting Type Sugar Mill Chains-Attachments

228.6



FI304.8



链号	节距	销轴			链板					最小抗拉强度
Chain No.	Pitch	Pin			Sidebar					Ultimate tensile strength
	p	d	L ₁	L ₂	b ₁	b ₂	t	T	h	Fu(min)
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
228.6	228.6	38	51.5	68.5	53	103	32	50.8	50.8	1350
FI304.8	304.8	44.5	73.5	81.5	54	127	45	50.8	70	1246.6

H	H ₁	F	W	T ₁	E	E ₁	E ₂	E ₃	d ₁
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
66.8	80	70	112	16	125	76	57.5	/	16
76	102	83	130	20	165	108	98	22.5	20



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